# Henan Blue Fire Industry Co., Ltd.

## **HENAN BLUE FIRE Aluminum Customer Claims Policy**

This document describes the policy and procedures for the filing/processing of claims for aluminum products on Henan Blue Fire Industry Co., Ltd ("HENAN BLUE FIRE") and procedures regarding disposition of claims. All claims submitted to HENAN BLUE FIRE by the customer will be evaluated on the basis of validity and in accordance with our policies and procedures. We reserve the right to take appropriate legal action if noticing any fraudulent information. No debit memo shall be deducted from HENAN BLUE FIRE until after a claim has been entered, reviewed, accepted and a HENAN BLUE FIRE credit memo has been issued.

Unauthorized deductions occurring prior to disposition and settlement of a claim constitute nonpayment. Subsequent consequences include, but are not limited to, shipping hold, credit hold, additional service fees on past due amounts and/or loss of discounts.

### **GENERAL REQUIREMENTS**

The HENAN BLUE FIRE claims policy is a term of HENAN BLUE FIRE's conditions of sale and covers claims on material defects only. HENAN BLUE FIRE does not reimburse for: labor (i.e., back off charges and post fabrication charges by end user) and/or freight and/or transfer charges, (to and from 3rd party processors) loss of production, or charges associated with claims resulting from material defects.

HENAN BLUE FIRE supplies standard distributor quality from our depots or directly from the mill. We must be notified at time of the purchase order placement of any special end-use requirements for our evaluation.

#### 1. CRITERIA FOR MATERIAL REJECTION ON COIL STOCK

- A) Our guaranteed minimum yield is 97% based on the net weight of the coil.
- B) If a defect is visible at the beginning of an individual coil, we authorize the processing of up to 10% of the coil weight to evaluate the degree and persistence of the defect.
- C) If the defect diminishes at the 10% point, we authorize the processing of an additional 5% of the coil weight. If the defect persists, processing must be stopped immediately. The balance of the coil, along with the metal processed, must be set aside for our inspection.
- D) If a defect appears towards the end of the coil, we authorize to process any remaining coil weighing 1,000 lbs. or less and to set aside for our inspection, (the defective material in excess of our guaranteed minimum yield of 97%).
- E) All rejected material must be properly identified with your P.O. Number, the HENAN BLUE FIRE sales order number, invoice number, grade, dimensions, **claim number** and the net weight being returned. Additionally, attach a copy of the corresponding mill test report/packing list.

#### 2. CRITERIA FOR MATERIAL REJECTION ON FLAT SHEET



# Henan Blue Fire Industry Co., Ltd.

The same procedures apply as with coil. Flatness tolerances are per dimensional and do not affect the inherent quality of the sheets will not be considered for rejection. Surface quality is normal for commercial mill finish which may have some roller marks that occurred during sheeting and may display occasional slight hairline scratches.

### 3. NOTIFICATION OF REJECTION

The following must be provided:

- A) A sample and/or photographs that clearly display the nature of the defect. Original Heat/Lot number or Tag needs to be showed on photo with the defective material. Samples submitted must be marked with the HENAN BLUE FIRE claim number, which shall be provided by your account representative.
- B) A copy of the mill test report/packing list corresponding to the material under claim.
- C) An accurate description of the defect(s) and the exact location(s) within the coil (head, middle, tail and edges, top or bottom).
- D) Shape defect samples are generally not required. However, please provide digital photos with a ruler measurement indicating the height of the wave and distance between centers. Failure to advise these details in a timely manner on the part of the customer may lead to a decline of the claim.
- E) An HENAN BLUE FIRE claim form filled out and completed, submitted to your account representative with all the above documents.

### 4. SETTLEMENT OF THE REJECTION

- A) A claim may be settled for raw material less scrap value, (scrap value will be calculated at the time of acceptance of the claim). No material may be scrapped or otherwise disposed of without our written approval and the following criteria:
  - a. A sample of the defective material should be retained in any case, since the mill may request physical examination of the claim sample and completion of such examination may be necessary before the claim will be accepted or denied.
  - b. Upon receipt of the sample or substantiating digital photos, discussion with the mill for review of production and inspection records.
  - c. If there is a disagreement between the customer's and the mill's opinion regarding the validity and extent of the claim, a thorough onsite inspection may be promptly performed to settle the matter.
- B) No claim will be honored on material that has already been processed when it exceeds the limits specified in part 1: (criteria for material rejection on coil stock).
- C) No claim will be honored if the above procedures are not followed.
- D) A claim initiated and presented by a third party will not be considered. Expenses or damages caused by **third party processing is at client's expense.**



# Henan Blue Fire Industry Co., Ltd.

E) The **absolute maximum time limit** for claims involving inherent metallurgical quality or concealed defects is 90 days from customer's receipt. Under no circumstances will any claim be considered past this time limit.

#### How to handle the material:

All materials must be refrained from water, collision, squeezing and other hard external force.

When pulling out the stacked-up sheets from the container, pull each pallet up first and then out. Avoid pulling out directly which will easily break the metal ribbon of the below pallets of sheets.

All materials must be put indoor (not in any outdoor places)

You can stack aluminum sheets up to 6 pallets high, both in warehouse and on flatbed.

Aluminum coils CANNOT BE STACKED.

All material pallets MUST BE COVERED WITH TARPS when delivering by flatbed (regardless of raining or not).

Company Name
Authorized Signature
Print Name and Title
Date